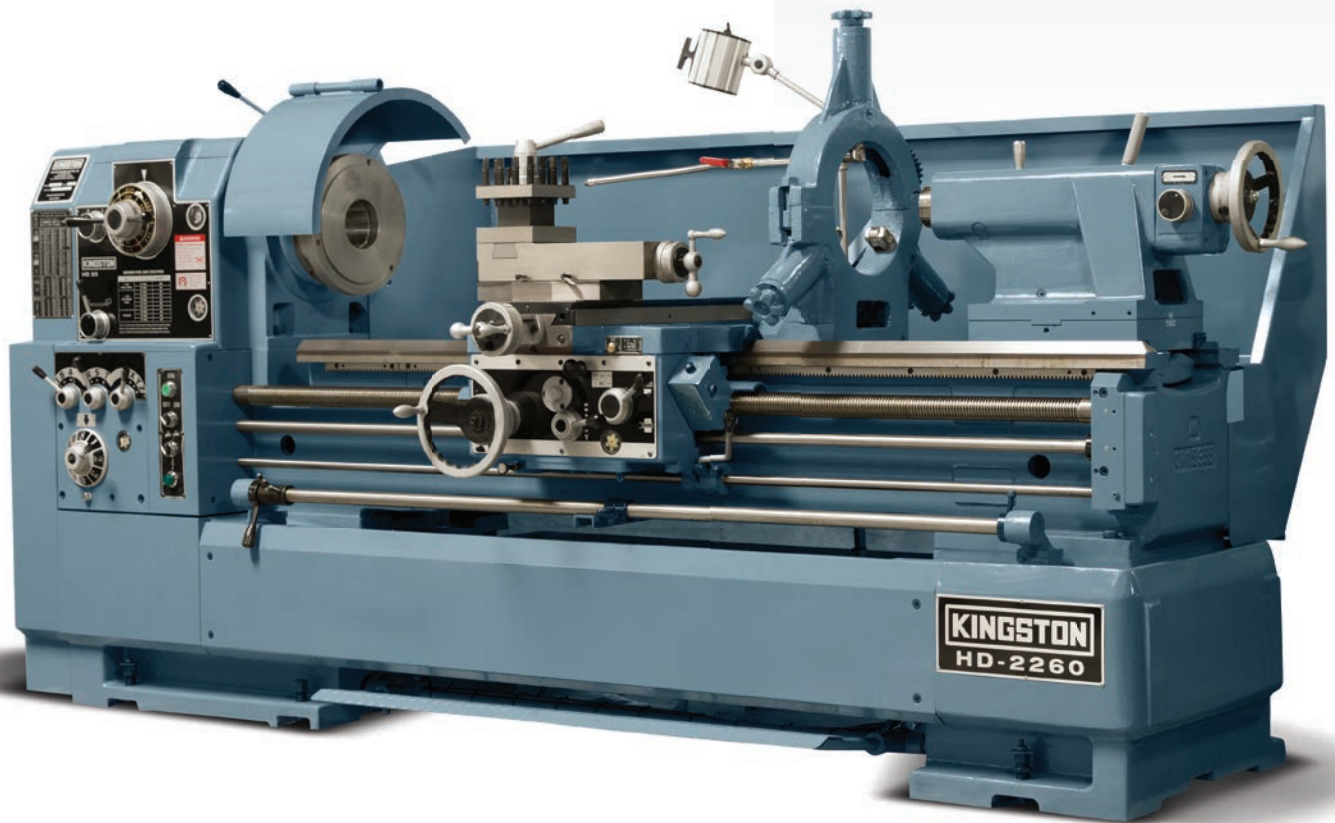


HD

Precision Lathes



KINGSTON

HD

Precision Lathes

Kingston's popular HD model is a versatile precision lathe that can tackle all of your projects large and small. The hardened and ground main spindle features a 3-point bearing support with taper roller bearings for heavy-duty precision cutting. Select from either the HD 22" swing model which features a D1-8 Camlock spindle, 4TPI lead screw, and a 10HP motor, or the HD 26" swing model which features a D1-11 Camlock spindle, 2 TPI lead screw, and a 15HP Motor. The timing belt driven power train system includes 12 speeds from 13 to 1200 RPM, complete with foot break. Both bedway and cross slide are hardened and ground. Tailstock quill is heat treated and precisely ground and has a 7" travel, with 1:1 and 1:4 changeable feeds. Machine lengths available from 60" – 160". Z-axis rapid traverse standard on 90 c.c. and longer lathes.

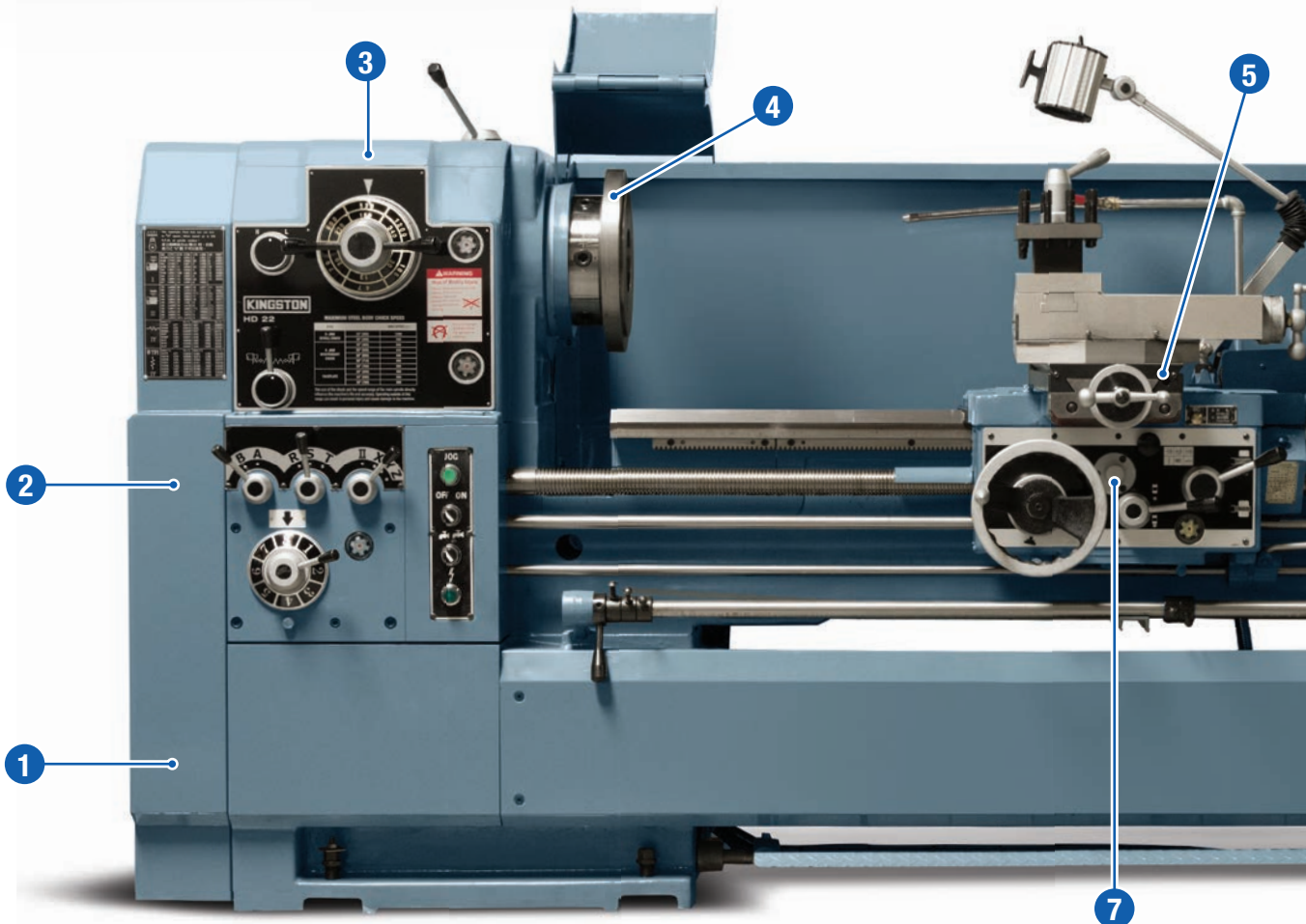
Machine Highlights

1 10/15 HP High performance motor with overload protection relay

2 Timing Belt driven power train system



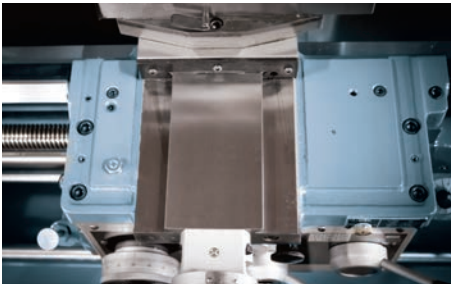
3 Headstock, 12 spindle speeds from 13 – 1200 RPM



- 4 **Spindle** with 3 point bearing system

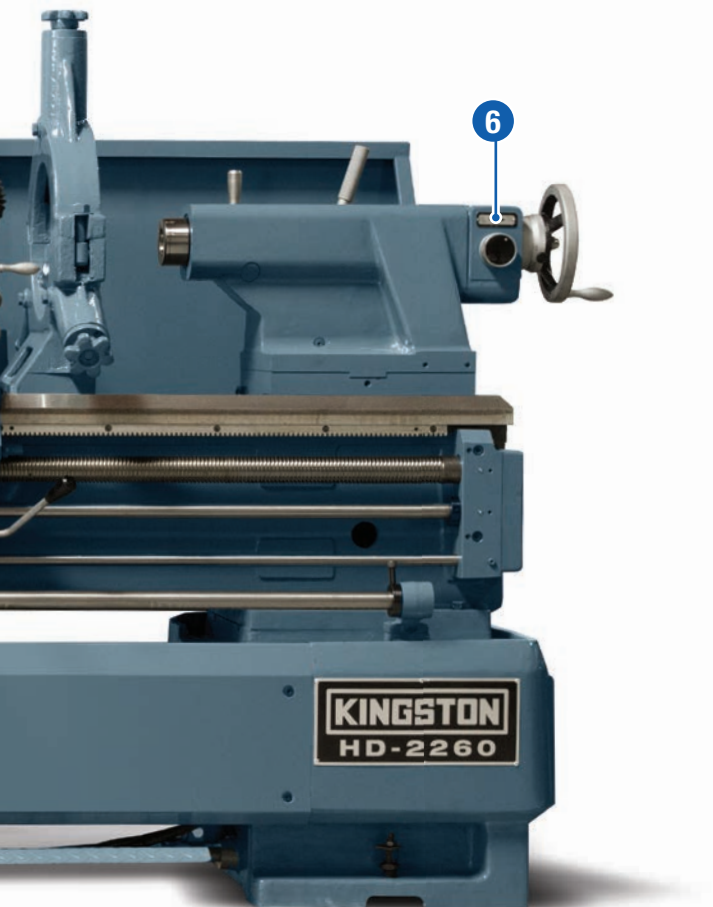


- 5 **Hardened & Ground cross slide way**



- 6 **Two speed tailstock** 1:1 and 1:4 changeable feeds

- 7 **Overload Protection Device** in Apron

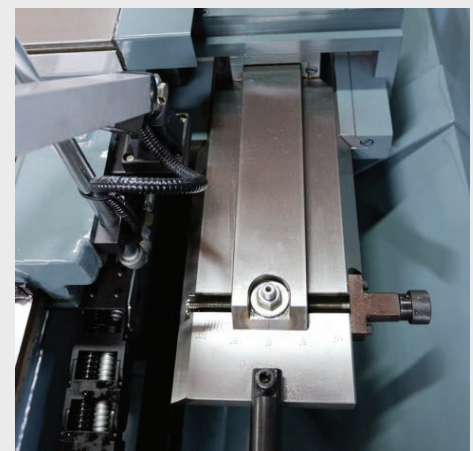


Standard Features

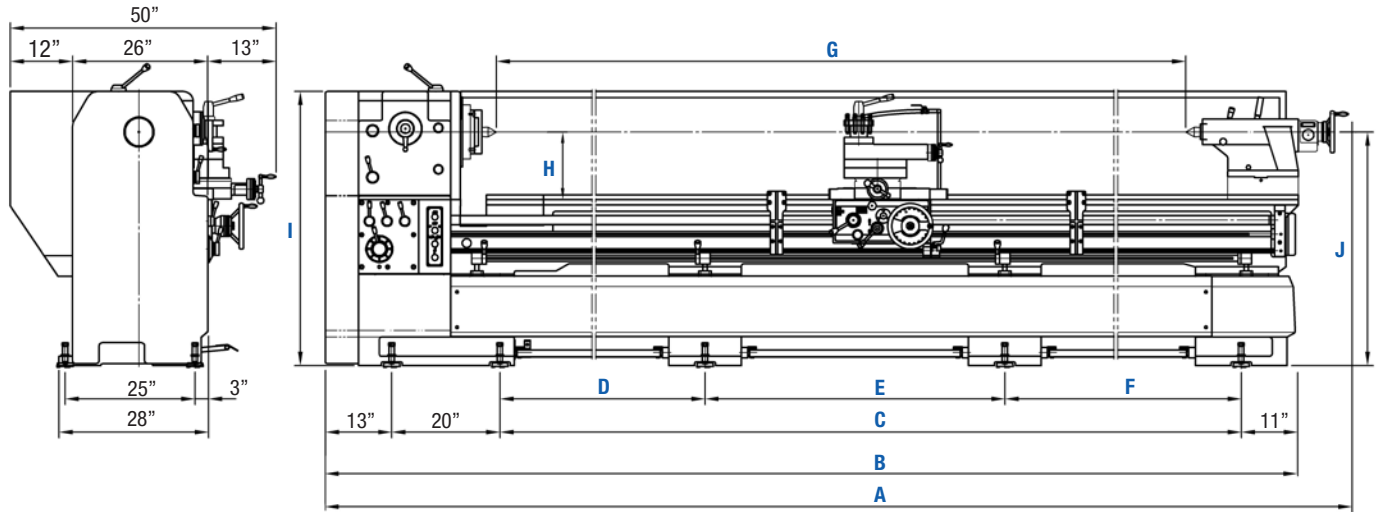
- 10HP (22") / 15HP (26"), 230/460V, 3 phase, 60 cycle, switch & wiring complete
- 4 1/6" spindle bore
- Spindle nose: D1-8 (22") / D1-11 (26") Camlock
- 12 Spindle Speeds (13 – 1200 RPM)
- Lead screw: 4 TPI (22") / 2 TPI (26")
- 10" Steady rest with roller jaws
- 4 way tool post, T-slot compound
- Z-Axis Rapid Traverse standard on 90 c.c. and longer lathes
- Hardened and ground bed and cross slide ways
- Full length splash guard
- Halogen Work Light
- Chuck Guard

Optional Accessories

- Taper attachment
- 15" Steady rest
- 7" Follow rest



Optional Taper



	HD 60"	HD 90"	HD 120"	HD 160"
A	120"	152"	182"	222"
B	114"	141"	172"	212"
C	68"	98"	128"	168"
D	-	46"	61"	53"
E	-	52"	67"	57"
F	-	-	-	59"
G	31" (22") / 55" (26")	87"	117"	157"

	HD 22"	HD 26"
H	11"	13"
I	50"	52"
J	42"	44"

Capacity	HD-22	HD-26
Swing Over Bed	22"	26"
Swing Over Cross Slide	13"	17-1/2"
Swing in Gap	31-3/8"	35-1/8"
Gap Width in Front of the Face plate		10-5/8"
Distance Between Centers	60"	90" 120" 160"
Width of Bed		15-3/4"
Height of Center from Leg Bottom	42"	44-5/16"
Headstock		
Spindle Bore		4-1/16
Taper of Spindle Bore & Center		M.T. #7 x #5
Type of Spindle Nose	D1-8	D1-11
Number of Spindle Speed		12
Spindle Speed		13 - 1200 RPM
Gear Box		
Number of Feed Changes		16
Range of Long Feeds per Revolution		0.0012" - 0.039"
Cross	0.0004" - 0.0117"	0.0007" - 0.0188"
Leadscrew diameter & threads / inch	1 3/4", 4TPI	1 3/4", 2 TPI
Range of inch threads	2 - 72 (44)	1 - 42 (48)
Range of metric pitches		0.2 - 14 (39)
Tool Slide		
Maximum Travel of Compound		9-17/32"
Maximum Travel of Cross Slide		15-3/4"
Tailstock		
Tailstock Quill Travel		7"
Tailstock Quill Diameter		2-15/16"
Taper in Tailstock Quill		M.T. #5
Motor		
Main Drive Motor	10 HP	15 HP
Coolant Pump Motor		1/8 HP
Dimension (Floor)	114" / 146" / 177" / 217" x 47" x 59"	
Weight		
60"	5300	5500
90"	6200	6300
120"	6700	7000
160"	7000	8000



Kingston Machine Tool

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